

Cold Rolled Coil and Sheet

ArcelorMittal Galati Romania



Standards and Grades

Standard	Grades	Application
EN 10130	DC01; DC03; DC04	Steels for cold forming
ASTM A366	A366	
JIS G3141	SPCC; SPCC; SPCE	
ASTM A568	SAE1006; SAE1008	Steels with a specific chemical composition

Coil and Sheet Sizes

Thickness (mm)	Width (mm)			Length (mm) (only for sheets)
	1000	1001 - 1250	1001 - 1500	
0.30 - 0.39*				1000-4500
0.40 - 0.59				
0.60 - 3.50				

 Cold Rolled Coil

(*) - Prior acceptance by the mill is mandatory

Slitted coils in range of 110 - 750mm are available after prior agreement.

Technical Delivery Conditions

- Chemical properties on ladle heat analysis as per ordered standard.
- Mechanical properties according to ordered standards.
- Sizes and Tolerances according to: EN10131; JIS G 3141; ASTM A568
- Surface aspect and Surface finish according EN10130.
- Trimmed edges

	Cold Rolled Coil	Cold Rolled Sheet	Cold Rolled Narrow Strips
Weight (MT)	3.0 - 16.0	Max. 5.0	Max. 7.0
Inner Coil Diameter (mm)	610 +/- 15	-	610 +/- 15
Surface protection	Oiled	Oiled	Oiled
Other conditions	According to standard	According to standard	According to standard

Labeling

By painting on metal tags, indicating: Made in Romania, ArcelorMittal logo, number of contract, size, quality standard, coil number and heat number.

Packing

For coils: Each coil is horizontally positioned, tied up with steel straps (three peripheral straps and three radial straps), wrapped in polyethylene coated paper, covered with metallic jackets, edge protected.

For sheet bundles: Each packet is tied up with steel straps (minimum two straps on along each side) and margins protectors, wrapped in polyethylene coated paper, covered in a metallic box.

For narrow strips: The hoops can be positioned either horizontally, or vertically, with wooden separators. Each hoop has one single peripheral strap and four radial straps. The hoops are bound together with three longitudinal and two radial straps, then wrapped in polyethylene coated paper.

Document of Quality

Mill's quality certificates shall be according to the material standards. Certificate type 2.2; 3.1; 3.2 according to EN 10204/2004.

In case a requested item/ grade is not mentioned in catalogue, please address to the OrderEntry point AMG